

SOFIA MED



COMPANY PROFILE



COPPER A JOURNEY THROUGH THE MILLENNIUMS

SOFIA MED

Sofia Med is a producer of a wide range of rolled and extruded copper and copper alloy products such as sheets, strips, plates, circles, disks, bare and plated copper bus bars, rods, profiles, components, fabricated parts and wire that are used in a wide variety of building and industrial applications.

Sofia Med is part of the ElvalHalcor Hellenic Copper and Aluminium industry S.A., a leading global manufacturer of aluminium and copper rolled and extrusion products.

Sofia Med is situated in Sofia, Bulgaria, on a 250 000 m² area and has three production units: Foundry, Rolling and Extrusion.

With more than 80 years of manufacturing experience and significant investments, **Sofia Med** has evolved into a competitive modern European company with customers globally.

Sofia Med operates under strict quality, environmental, as well as health and safety management systems, in compliance with ISO 9001:2015, IATF 16949:2016, ISO 14001:2015, OHSAS 18001:2017, ISO 50001:2011, as well as follows the guidelines of ISO 26000:2010 for social responsibility.

The wide product range of **Sofia Med** meets the requirements of the Unified European standards (EN), as well as BS, DIN, ASTM, JIS standards, or any other specific customer request.

1937

KOZM S.A., a plant for the processing of non-ferrous metals was established as a private company.

1947

The plant comes under government ownership.

Late 60's -1974

Modernization program.

2000

Halcor S.A. – Greece purchased the plant and established a new subsidiary under the name of **Sofia Med S.A.** Full scale changes in the plant started for reaching capacity levels of up to 120 000 tns.

2000

Foundry and Extrusion units restarted operation

2004

Rolling unit restarted operation.

TODAY

Sofia Med is going through an extended investment program with new projects in all company spheres.

SOFIA MED



THE LONG HISTORY



INVESTMENTS

2000

2018

A large investment program of over 190 million euros for the period 2000 - 2018 has been implemented.

With our experience of over 80 years and the sustainable investments in latest technology and know how, we have grown and developed into a competitive modern company. New projects are currently ongoing, which give us the opportunity to further expand our products range and improve our quality and capabilities.



PRODUCTION FACILITIES

Sofia Med S.A. has three production units: foundry, rolling and extrusion.

They occupy over half of a 250 000 m² site area, out of which 120 000 m² are with industrial buildings.



FOUNDRY

Semi-continuous casting of copper, brass and special alloys.
Continuous casting of copper rod.
Fire refining.





ROLLING MILL

Copper, brass and HP alloys in sheets, strips, and plates for construction (roofing, gutters), electrical engineering (connectors, transformers, boilers, etc.), decoration.



COPPER

Cu ALLOYS: DHP, Cu-SE, Cu-ETP, DLP, CuFe0,10; CuSn0,15, CuNiSi, CuFeP, CuFe2P

STRIPS

in coils on pallets with max. 14 kg/mm width

Thickness Width	0,075 - 5 mm 8 - 1250 mm
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SHEETS

in wooden pallets of 500 – 2000 kg

Thickness Width Length	0,20 - 5 mm 100 - 1250 mm 400 - 3500 mm
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CIRCLES

Thickness Diameter	0,27 - 2,5 mm 50 - 1200 mm
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DISCS

Thickness Diameter	6 - 30 mm 40 - 280 mm
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PLATES

Thickness	8 - 180 mm
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BRASS

Standard alloys: CuZn40-CuZn38, CuZn36, CuZn37-CuZn35-CuZn30, CuZn10-CuZn15, CuZn0,5 (Naval, Admiral and Standard Brass)
Coinage alloys in strips: upon request.

STRIPS

on pallets with max. 11 kg/mm width

Thickness Width CID	0,10 - 5 mm 8 - 1250 mm 80 - 500 mm
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CIRCLES

Thickness Diameter	0,27 - 2,5 mm 50 - 1200 mm
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SHEETS

on wooden pallets of 500 – 2000kg

Thickness Width Length	0,20 - 5 mm 100 - 1250 mm 400 - 3500 mm
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DISCS

Thickness Diameter	6 - 30 mm 40 - 280 mm
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PLATES

Thickness	10 - 180 mm
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Width over 1000 mm up to 1250 mm can be produced upon agreement

SPECIAL ALLOYS

High performance alloys CuNi1,5Si, CuNi2Si, CuNi2SiSn, CuNi3SiMg, CuFe2. Other alloys: upon request.

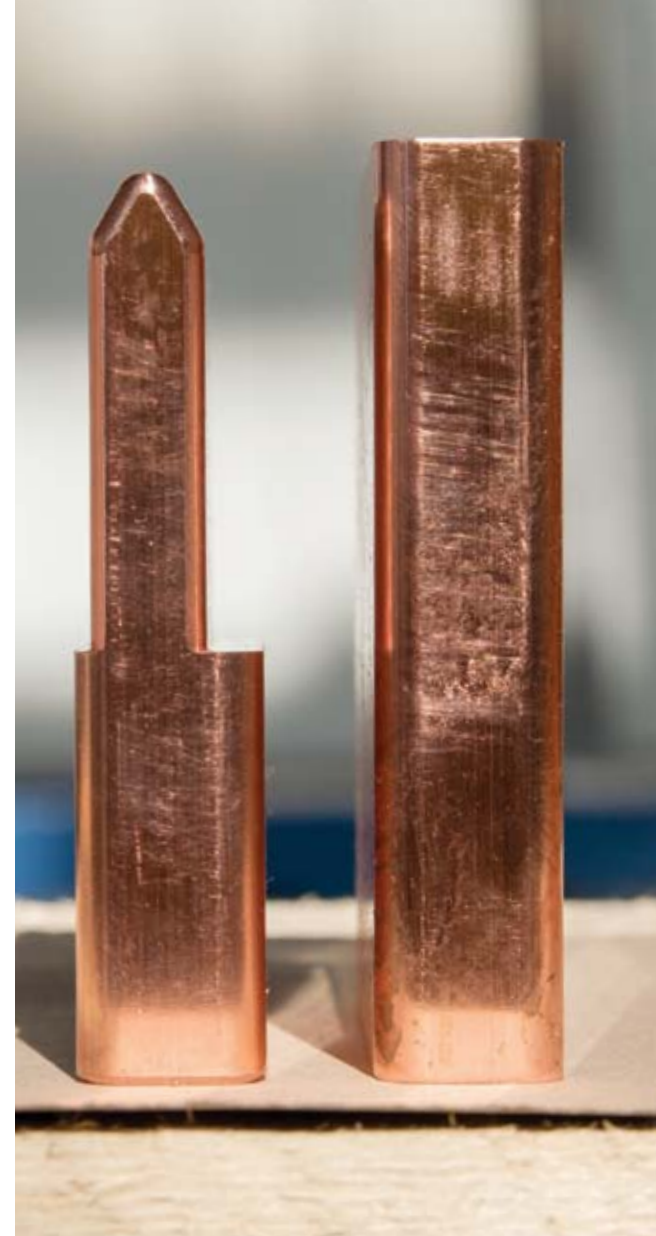
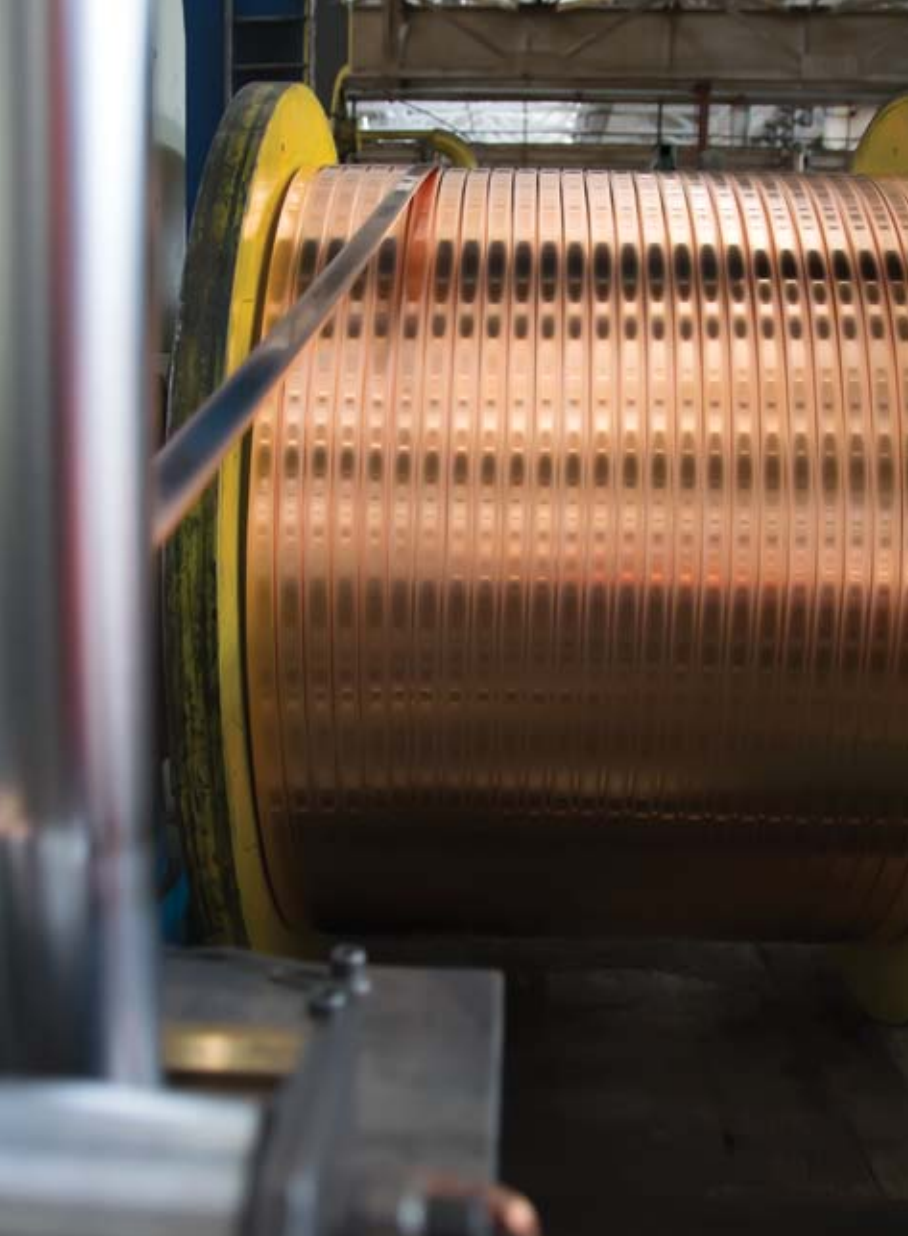
STRIPS

Thickness Width	0,8 - 4 mm 8 - 720 mm
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APPLICATIONS

Rolled products are used for architectural purposes, roofing and façade covering. In addition, they are used in a wide variety of industrial applications, such as: for the production of parts for heat exchangers in air-conditioning, windmills, refrigerators, hot water boilers, electrical appliances, transformers, solar systems, radiators; they are also suitable for the manufacturing of cable wrapping, high-frequency cables, stamping of coins, deep drawing quality, clothes’ buttons, air ducts, gutter supports, as well as for various decoration items.





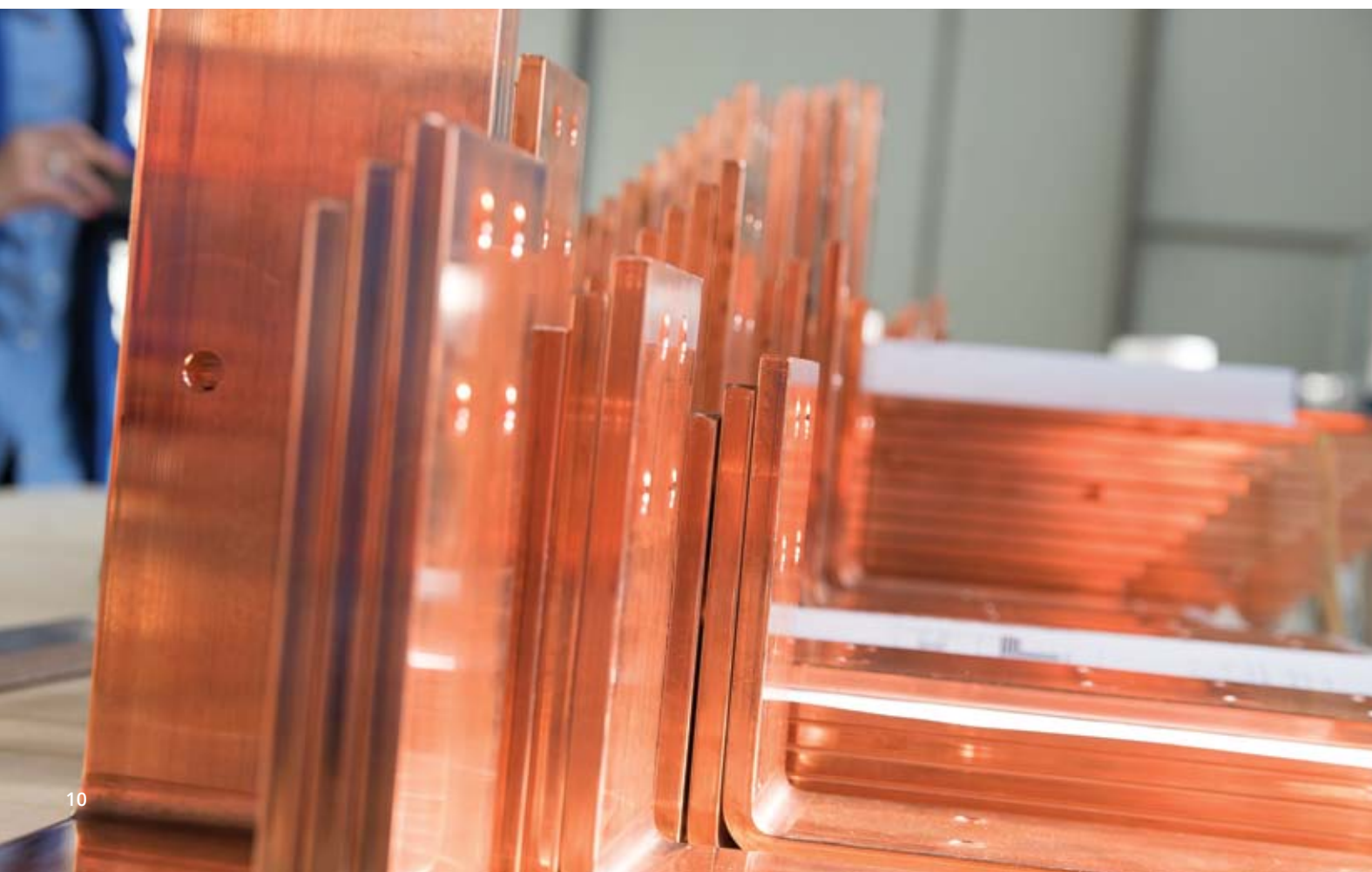
EXTRUSION MILL

Extruded bare and electroplated copper products after extrusion and drawing processes:

Round rods	5 - 160 mm
Square rods	5 - 100 mm
Hexagon rods	5 - 100 mm
Profiles	("L" , and others upon drawing)
Flat bars	Thickness: 3 - 50 mm Width: 10 - 250 mm
Rod	8 - 16 mm
Components	Thickness: 2 - 15 mm Width: 10 - 160 mm
CNC Bending	Width of bus bars: 10 - 160 mm Thickness of bus bars: 3 - 15 mm Max. bending radius: 15 mm
CNC Punching	Width of bus bars: 10 - 160 mm Thickness of bus bars: 3 - 15 mm
CNC milling machine	Working area: 600 x 1200 mm 24 tool holder
Tin and silver surface plating of bus bars and components	upon request

APPLICATIONS

Extruded products are used in electrical and mechanical engineering equipment, switchgear manufacturing (low and medium voltage), power distribution systems, earthing, for the production of gutter supports.





THE WORLD'S MOST EFFECTIVE ANTIMICROBIAL TOUCH SURFACE MATERIAL

ANTIMICROBIAL COPPER

ANTIMICROBIAL COPPER AND THE BRAND

Now there is a new weapon in the fight against the microbes that cause these deadly infections: Antimicrobial Copper.

With broad-spectrum and rapid efficacy, Antimicrobial Copper has been shown to kill pathogenic microbes in the laboratory and the clinical environment, significantly and continuously reducing bacteria. With recent clinical trial data showing key touch surfaces made from Antimicrobial Copper can reduce a patient's risk of acquiring an HCAI, it has been shown that these antimicrobial products, as part of contemporary hospital architecture and design, can improve infection prevention and control in hospitals. Antimicrobial Copper is the only solid metal touch surface to have efficacy data independently verified through a US Environmental Protection Agency (EPA) registration, which supports its claim to continuously kill more than 99.9% of the bacteria* that cause HCAs, within two hours of contact.

The supporting science has proven Antimicrobial Copper to be the most effective antimicrobial touch surface and has sparked a global campaign advocating the use of these materials to combat infectious microbes in healthcare facilities, mass transit, educational institutions and beyond.

Sofia Med has been approved by the Hellenic Copper Development Institute for the use of the brand "Antimicrobial copper Cu+", in its capacity of a producer of registered antimicrobial copper and copper alloys, as well as semi-finished products, suitable to cover or replace any touch surface item, aiming to reduce the microbial flora on these.

**Laboratory testing shows that, when cleaned regularly, antimicrobial copper surfaces kill greater than 99.9% of the following bacteria within 2 hours of exposure: MRSA, VRE, Staphylococcus aureus, Enterobacter aerogenes, Pseudomonas aeruginosa, and E. coli O157:H7. Antimicrobial copper surfaces are a supplement to and not a substitute for standard infection control practices and have been shown to reduce microbial contamination, but do not necessarily prevent cross contamination or infections; users must continue to follow all current infection control practices.*

CHARACTERISTICS

Continuously kills microbes

Efficacy as an antimicrobial is scientifically proven to be far more effective than silver-containing coatings
Proven to continuously kill the microbes that cause infections
The only solid antimicrobial touch surface approved by the US Environmental Protection Agency (EPA).

Never wears out

Continuous and ongoing antimicrobial action.
Remains effective even after repeated wet and dry abrasion and re-contamination.
Natural oxidation does not impair efficacy.

Safe to use

Not harmful to people or the environment
Inherently antimicrobial, no chemicals added
Completely recyclable.

CU+ AND ARCHITECTURE

Copper and copper alloys are engineering materials that are durable, colourful and recyclable and are widely available in various product forms suitable for a range of manufacturing purposes. Copper and its alloys offer a suite of materials for designers of functional, sustainable and cost-effective products. Copper and certain copper alloys have intrinsic antimicrobial properties (so-called 'Antimicrobial Copper') and products made from these materials have an additional, secondary benefit of contributing to hygienic design. Products made from Antimicrobial Copper are a supplement to, not a substitute for standard infection control practices. It is essential that current hygiene practices are continued, including those related to the cleaning and disinfection of environmental surfaces

Sofia Med produces a wide range of copper and copper alloy sheets, coils, strips and flats with the mark Cu+, which possess the antimicrobial efficacy necessary for their applications in:

Schools and public buildings
Medical sector and health care
Public transport and mass transit facilities
Sports facilities and items
Food and hospitality
Heating, Ventilation and Air Conditioning

ANTIMICROBIAL COPPER TOUCH SURFACES

Antimicrobial Copper alloy surfaces must not be waxed, painted, lacquered, varnished, or otherwise coated. The alloys oxidise to varying degrees, which does not impair their antimicrobial efficacy. By replacing fixtures, fittings and other touch surfaces with Antimicrobial Copper you can continuously kill pathogenic microbes, providing an additional weapon in the fight against healthcare-associated infections.



HEALTH CARE AND SUPREME ELEGANCE IN MODERN ARCHITECTURE AND FACILITIES

**Antimicrobial
Copper** **Cu+**

www.antimicrobialcopper.org

R&D. THE SPIRIT OF INNOVATION

Alongside the various improvement projects, **Sofia Med** is continuously investing resources in research and development of new products that fulfill market and customer needs.

- In-service failures and defect analysis, for the supplied metallic products.
- Resolving metallurgical problems evolved before or during production, in an effort to improve product quality.
- Perform basic research on advanced metallurgical projects.
- Study techniques and efficiencies on recycling technology.

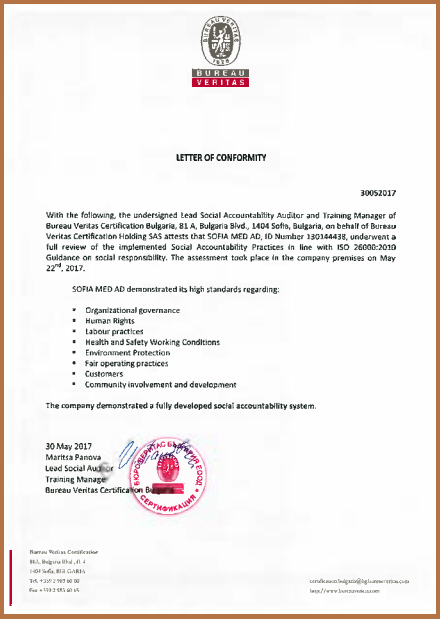
Sofia Med benefits from the available support of ELKEME in developing and testing new products. Elkeme is a state-of-the-art centre for metals research and development.

SUSTAINABLE DEVELOPMENT

Sofia Med is committed to sustainable development by a number of ongoing activities relating to its employees, the local community, the environment, and its customers. Such activities include improving the Health and Safety standards, investments in improving working conditions and facilities, training of person in a variety of topics and investments in technology that allow a larger usage of recycled material and further reduction of direct emissions.

ISO 26000:2010

Sofia Med conforms to the ISO 26000:2010 guidelines on Social Responsibility. In particular, the company holds a Letter of Conformity by an independent international certification body for complying to the core guidelines of the following seven thematic sections of the ISO 26000:2010: corporate governance, consumer issues, human rights, employment practices, fair operating practices, environmental protection, cooperation with local communities.



CARE FOR OUR PEOPLE. HEALTH AND SAFETY

Sofia Med S.A. has a Health and Safety Management System, which is certified according to the international standard OHSAS 18001:2017. We are committed to improve health and safety by extensive training and awareness programs.

The company has developed an extensive “Investment in People” program, which focuses on the continuous development and training of company personnel.

Sofia Med collaborates with state institutions, technical high schools and universities. Scholarships and in-house training are available to students and university graduates.



Sofia Med has an integrated Quality Management System that is applied systematically throughout its organization ensuring that the highest quality standards and client's specific requirements are met.

The company is certified to ISO 9001:2015 and IATF 16949:2016 standards and is able to meet the production requirements in compliance to either of the standards EN, BS, DIN, ASTM and JIS, as well as other national standards and specific customer demands.



QUALITY

ENVIRONMENT

Sofia Med has an Environmental Management System, which is certified according to the international standard ISO 14001:2015.

In the recent years, a number of investments in various technologies have allowed the company to increase further the use of recycled materials.



OUR SALES CONTACTS:

BULGARIA: SOFIA MED SA

4 Dimitar Peshev str., Gara Iskar
1528 Sofia
Iliana Nikolova
Tel.: +359 2 9606 209
Mob.: +359 894 752287
inikolova@sofiamed.bg

UK/IRELAND: METAL AGENCIES Ltd.

Suite 4, Cobb House
2-4 Oyster lane, Byfleet
Surrey KT14 7DU
Mark O'Rorke
Tel.: +44 1932 33 1111
Mob.: +44 7775 927968
mororke@metalagencies.vionet.gr
Damian Monk
Tel.: +44 (7767) 475 815
Mob.: +44 7775 927968
dmonk@metalagencies.vionet.gr

FRANCE: REYNOLDS CUIVRE S.A.s

1 rue Francois Jacob
92500 Rueil-Malmaison
Thomas Potier
Tel.: +33 155 472468
Mob.: +33 30 423495
thomas.potier@reynolds-cuivre.fr
Vincent Lebreton
Tel.: +33 155 472461
Mob.: +33 633 790846
vincent.lebreton@reynolds-cuivre.fr

ITALY: ALURAME

Via A.Stradivari, Milano
Marco Avanzi
Tel.: +39 02 971 78140
Mob.: +393 440 881 119
mavanzi@alurame.vionet.gr

GERMANY, BELGIUM, NETHERLANDS:

TEPRO METAL AG

Ursulastraße 33-41, 50354 Hürth
Ilona Krause
Tel.: +49 7457 948 343
Mob.: +49 172 2507123
ikrause@teprometal.vionet.gr
Frank Mostert
Mob.: +49 162-6243591
fmostert@teprometal.vionet.gr

MKC Metall KundenCenter GmbH

Ursulastraße 33-41, 50354 Hürth
www.metallkc.de
Rolled/Roofing products:
i.V. Jörg Reichelt-Quadt
Tel.: +49 / (0) 2233 / 3962 - 330
joerg.reichelt-quadt@metallkc.de
Extruded products:
i.V. Volker Nickel
Tel.: +49 2233 3962 - 310
Fax.: +49 2233 3962 - 319
volker.nickel@metallkc.de

SOUTH KOREA:

STAR MECHATRONIX CORP.

RM 822, U-Tong Ctr, 109
YeongDeungPo-Ro, Y.D.Po-Ku
07264 Seoul
Woowon Kim
Tel.: +82 2 2671 4311
Mob.: +82 10 4275 9191
starmec@naver.com

HONG KONG/CHINA/TAIWAN:

TEPRO METAL AG

(Asia representative office)
HSE 1 Jade View Villa, No.20 Tsing Tai Road
Tuen Muen, New Territories
HONG KONG
Ederson Chen
Tel.: +852 26188572
Mob.: +852 63487695, +8618666418197
echen@sofiamed.bg

SINGAPORE/THAILAND/MALAYSIA

Eztechnik Pte. Ltd.
3791 jalan Bukit Merah #07-04
E-Centre @ Redhill
Singapore 159471
Remy Choo
Tel.: +6562721221
Mob.: +65 93836825
remy.choo@eztechnik.com

RUSSIA:

TEPRO METALL AKTIENGESELLSCHAFT REPRESENTATION OFFICE MOSCOW

Leninskij Prospekt 158, office 306,
119571 Moscow
Viktor Wanzowitsch
Tel.: +7 916 208 32 19
vwanzowitsch@inbox.ru

ROMANIA: STEELMET ROMANIA S.A.

42 Drumul intre Tarlale street
3rd district, 032982 Bucharest
Tel.: + 40 21 2090570
Fax: + 40 21 256 1464
office@steelmet.ro
www.steelmet.ro

TURKEY: BASE METAL

Barbaros Mah. Sarkac Sok. No:1 D:46
My Prestige Atasehir Istanbul
Can Savaş
Tel.: +90 216 688 76 40-44
Fax: +90 216 688 76 18
info@base-metal.com.tr
csavas@base-metal.vionet.gr
www.base-metal.com.tr

USA: CPW AMERICA CO

10497 Town & Country Way, Suit,
77024 Houston
Dimitar Dimitrov
Tel.: +35929606235
Mob.: +359894752235
dmdimitrov@sofiamed.bg



SOFIA MED

4 Dimitar Peshev str.
Gara Iskar, 1528 Sofia
BULGARIA
Tel.: +359 2 960 6209
Fax: +359 2 960 6393
e-mail: info@sofiamed.bg
www.sofiamed.bg